

Date: Friday, 22/09/2006 9:21:59 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT COVER LH
Job Number : 28701	
Estimate Number : 11335	
P.O. Number : N/A	Part Number : D3337041
This Issue : 22/09/2006 S.O. No. : N/A	Drawing Number : D3337 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 28700	Material : N/A
Written By : _____	Due Date : 27/09/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est. A04.11.04 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PG

PURCHASING

**Comment:** PURCHASING

Issue P/O: 2106
 Float Cover LH as per Dwg D3337
 Possible Supplier: Tulmar
 Material release note & Process sheet is required

u 2609-22 1

2.0

D3337041P

Float Cover LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Float Cover LH

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note and process sheet are attached

26/7/27 (1)

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

2609-28 (1)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

26/7/28 (1)

Date: Friday, 22/09/2006 9:21:59 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT COVER LH

Job Number: 28701

Part Number: D3337041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2006/09/28

Job Completion



2006/09/28



DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3337	REV. A SHEET 1 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE NTS
A	04.12.16	NEW ISSUE	

RELEASED
04.12.16 H

D3337-041/-042 FLOAT COVER

MATERIALS

Notes	Item	TSS	Description	Qty -041	Qty -042
1.6	1	1414-G	Fabric, Herculite#80, MIL-C-43006, Grey.	A/R	A/R
1.4	2	1635	Foam, polyethylene, 2mm thick, p/n 17400666 Quick Step Passo	A/R	A/R
1.2	3	2612	Fastener tape, hook, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
1.3	4	2602	Fastener tape, loop, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
	5	4201	Fastener button, iaw AN227-6 plated	10	10
	6	4202	Fastener socket, iaw AN227-7 plated	10	10
	7	4203	Fastener stud, iaw AN227-8 plated	10	10
	8	4204	Fastener eyelet, iaw AN227-9 plated	10	10
	9	7298	Ink, black, C99 S170, high gloss.	A/R	A/R
1.1	10	2561	Thread, polyester, V-T-285, size FF, colour black.	A/R	A/R
	11	53000-041	D3337-11 TAG	1	
	12	53000-042	D3337-12 TAG		1

TOLERANCE:

- +/- 2 mm for 0-50 mm
- +/- 5 mm for 51-260 mm
- +/- 10 mm for 261-510 mm
- +/- 15 mm for 511-1000 mm
- +/- 2.5% for larger than 1000 mm
- ANGULAR +/- 0.5 DEGREE

NOTES:

- 1.1 ALL STITCHING TO BE 6-10 STITCHES PER INCH IAW ASTM D 6193.
- 1.2 FASTENER TAPE HOOK SEWN ON OUTSIDE OF COVER.
- 1.3 FASTENER TAPE LOOP SEWN ON INSIDE OF COVER.
- 1.4 FOAM INFILL BODY ONLY. NOT REQ IN SPONSON ATTACHMENT PIECE.
- 1.5 SINGLE STICED BOTH SIDES.
- 1.6 ONE PIECE BODY FOLDED OVER ITSELF, SINGLE STITCHING VELCRO 2 EDGES TO BODY.
- 1.7 FABRIC CUT TO TULMAR TSS 8927-BAGL REV A (-041) OR TSS 8927-BAGR REV A (-042)
- 1.8 INSTALL FASTENERS USING AN227 COMPATIBLE CRIMPING TOOL

REFERENCE ONLY

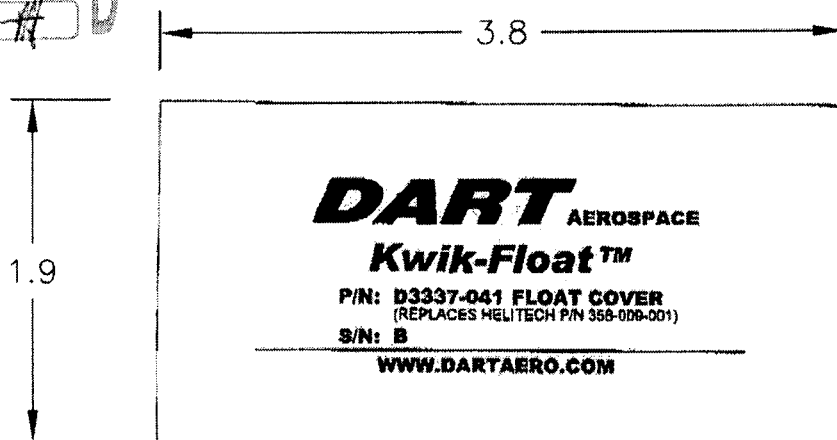
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DESIGN #	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3337	REV. A SHEET 2 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE 1:1

RELEASED
04.12.16



D3337-11 TAG



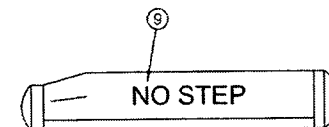
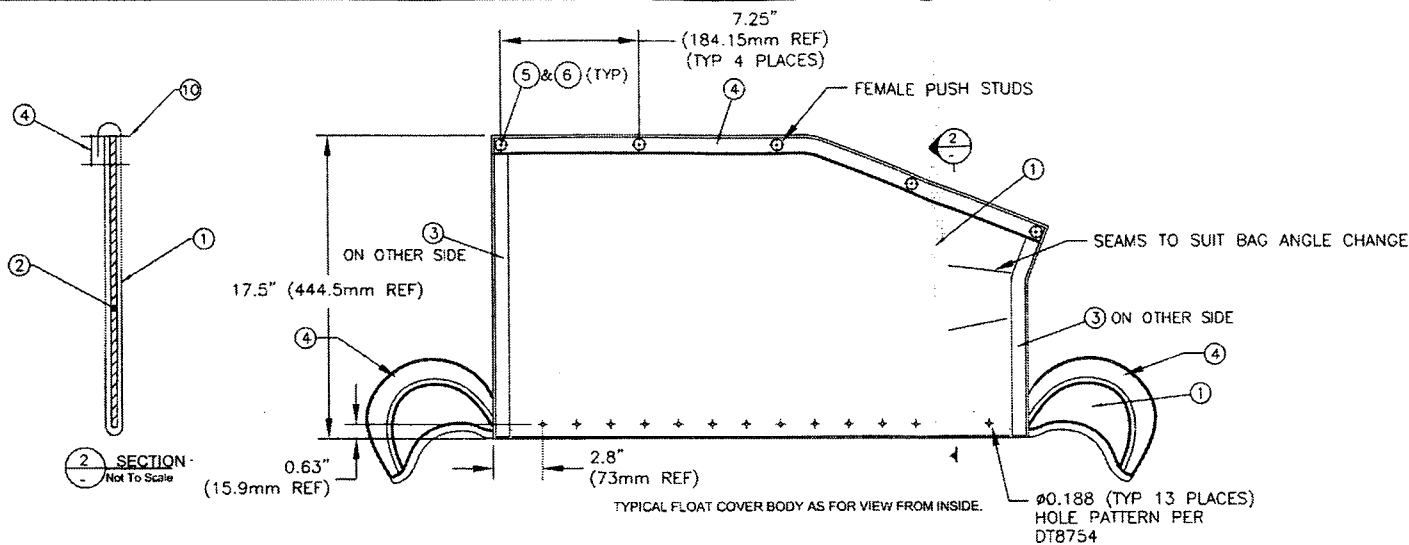
D3337-12 TAG

D3337-11/-12 TAG

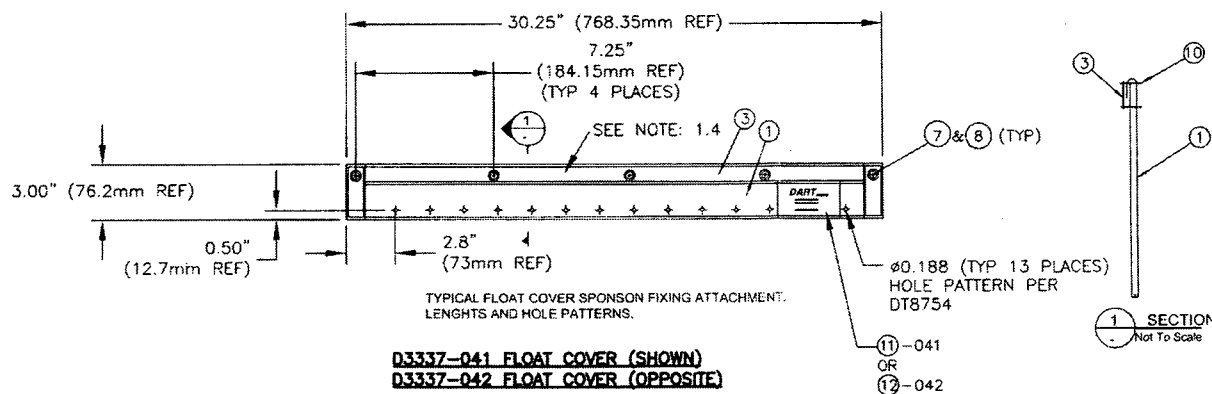
- 1) TEXT SIZE AND STYLE AS SHOWN, "DART AEROSPACE" & "WWW.DARTAERO.COM" IN RED INK, ALL OTHER LINES/TEXT IN BLACK
- 2) MATERIAL: TYVEK PAPER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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TEXT "NO STEP" APPLIED ON SIDE 1.250" HIGH CAPITAL LETTERS.



RELEASED
04.12.16

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DESIGN	DRAWN BY	DART	DART AEROSPACE LTD. HAMPSHIRE, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3337	REV. A SHEET 3 OF 3
DATE 04.12.16		TITLE FLOAT COVER ASSEMBLY	SCALE 1:8

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

23559

Ship Date

27-Sep-06

COPY

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
To: Main Finished Goods Location
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

18259

Order Date

22-Sep-06

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00002106

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-23559

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

****Note Rush Order for Line 1 & 2**

8927-BAGR

Float Bag Cover, Right, Grey/Individual
Drawing No: D3337-042

Rev: A

Item # D3337042P

Per Drwg D3337 Rev A

Set-up Charge included in price require
this one to be delivered by Wed 27SEP06.

Serial No: B21850- 0000009



8927-BAGL

Float Bag Cover, Left, Grey/Individual
Drawing No: D3337-041

Rev: A

Item #D3337041P

As above.

Serial No: B21849- 0000010



RELEASE NOTE

TULMAR**Tulmar Safety Systems Inc.**

1123 Cameron Street
 Hawkesbury, ON K6A 2B8 CA
 Tel: 613-632-1282
 Fax: 613-632-2030
 www.tulmar.com
 email: info@tulmar.com

COPY

Release Note No.

R92-23559

Ship Date

27-Sep-06

Bill No:

Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
 1270 Aberdeen Street
 To: Main Finished Goods Location
 Tel: 613-632-9577
 Hawkesbury, ON K6A 1K7. Canada
 613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18259	22-Sep-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00002106	Pick-Up	23559	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8927-BAGR
 Float Bag Cover, Right, Grey/Individual
 Drawing No: D3337-042
 Rev: A
 Item # D3337042P
 Per Drwg D3337 Rev A
 Set-up Charge included in price require
 this one to be delivered by Wed 27SEP06.
Serial No: B21850- 0000009

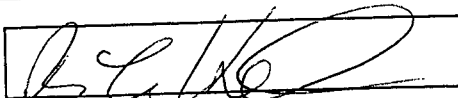
1 EA 1

8927-BAGL
 Float Bag Cover, Left, Grey/Individual
 Drawing No: D3337-041
 Rev: A
 Item #D3337041P
 As above.
Serial No: B21849- 0000010

1 EA 1

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.


 Authorized Inspector

09/27/2006

Date